



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3171-1
Job Sheet 171621



Part No: D3171-1

Job Qty: 20 ea

Part Name: Angle Bracket



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 2/6/18

Job Tracking No:

Due Date: 2/9/18

Created By: Jason Leroux

Type: SOLD

Description:

Note: DWG REV B SHEET 1 IPP A 02.11.04 New Issue KJ IPP Rev:B 08-03-27 now on water jet DD verified by:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	20 Ea		2/8/18	0.00	0.00	Start Up Waterjet		SC 18/02/08
100	Waterjet	20 pcs		2/8/18	0.00	0.95	Waterjet1		SC 18/02/08
110	QC	20 pcs		2/8/18	0.00	0.00	QC2 Waterjet-1		SC 18/02/08
120	QC	20 pcs		2/8/18	0.00	0.00	QC8-2		38
130	Brake NC	20 pcs		2/9/18	0.03	0.50	Brake NC 1		38 DAS
150	QC	20 pcs		2/9/18	0.00	0.00	QC5		38
160	Packaging	20 pcs		2/9/18	0.00	0.00	Packaging3	51019	98 FEB 16 2018
170	QC21-SA	20 Ea		2/9/18	0.00	0.00	QC21		21 FEB 20 2018

Part Op 100 - 1-Cut as per Dwg D3171
Descriptions: 130 - Bend as per Dwg D3171

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S16GA	304/316 Sheet .063	.4120 sf (.0206 ea)	90-Start up Operation	
	5021855			

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304S16GA	0	75	0

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DART
AEROSPACE

S040396



Angle Bracket

PART NO:

Original Serial #: S040396

Revision:

Operation:

Change No:

D3171-1

Start up Operation

02/08/18
Job No: 171621

Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Angle	0.500inches + 0.006 - 0.001	0.506 0.499	0,501	Diameter
2	Angle	0.257inches + 0.006 - 0.001	0.263 0.256	0,258	Diameter
3	Angle	2.517inches ± 0.010	2.527 2.507	2,520	
4	Angle	1.180inches ± 0.010	1.190 1.170	1,186	
5	Angle	1.527inches ± 0.010	1.537 1.517	1,527	
6	Angle	0.400inches ± 0.010	0.410 0.390	0,403	
7	Angle	0.590inches ± 0.010	0.600 0.580	0,590	

Plex 2/6/18 9:56 AM dart.leroux.jason